

TECHNICAL DATA SHEET

SYNOLAC® 9605 S 65

Oil free polyester

PRODUCT APPLICATION DETAILS

SYNOLAC® 9605 S 65 is a saturated polyester recommended for the coil coating industry for cost effective backers and exterior topcoats.

SALES SPECIFICATIONS

	CHARACTERISTICS	METHODS
Solid content (150°C)	64 - 66 %	ISO 3251
Viscosity (25°C)	3300 - 3900 mPa.s	ISO 3219
Color	3 max Gardner	ISO 4630
Acid value	2 - 10 mg KOH/g	ISO 2114

OTHER CHARACTERISTICS¹

	CHARACTERISTICS	METHODS
Solvent	Aromatic solvent (boiling range 155°C - 181°C) / butyl glycol	-
Flash point	39 °C	ISO 3679
Density	1.08 g/ml	ISO 2811
Hydroxyl equivalent weight	50	-

¹The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications

MARKETS

Coatings & Inks

- Industrial Coating
- Coil

PERFORMANCE BENEFITS

- Capable of curing at high line speeds
- Combines good weatherability with good flexibility
- Gives good gloss and good flow
- Excellent colour stability
- Good adhesion to PU foam
- Excellent corrosion resistance

SYNOLAC® 9605 S 65

FORMULATION GUIDELINES

RECOMMENDATIONS FOR USE

SYNOLAC® 9605 S 65 based coatings should be modified with hexamethoxymethylmelamine (HMMM) at a resin solids ratio of between 80:20 and 90:10 polyester:amino resin. A typical curing schedule is 30-60 seconds at 230-240°C peak metal temperature.

The temperature and times will vary according to the type and gauge of the metal substrate being used.

The addition of a catalyst such as Nacure® 3525 ⁽¹⁾ at 0.1-0.2% can assist in increasing cure rate.

Notes: ⁽¹⁾ King Industries

PRODUCT SAFETY

Please refer to the corresponding Safety Data Sheet.

STORAGE AND HANDLING

SYNOLAC® 9605 S 65 should be stored indoors in the original, unopened and undamaged container, in a dry place at a temperature not exceeding 30°C. Exposure to direct sunlight should be avoided.

In the above mentioned storage conditions the shelf life of the resin will be from the shipping date.

Headquarter: Arkema France
51, Esplanade du Général de Gaulle
92800 Puteaux – France
T +33 (0)1 49 00 80 80

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